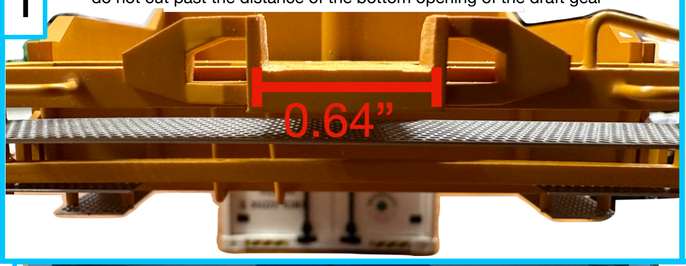
1

With the car flipped over, two downward cuts are needed (~0.64” centered)
do not cut past the distance of the bottom opening of the draft gear

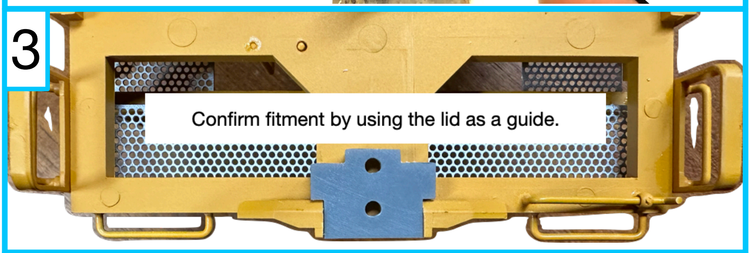


2

Make two side cuts flush to the bottom of the draft gear opening

Thanks Gerald Froatz!

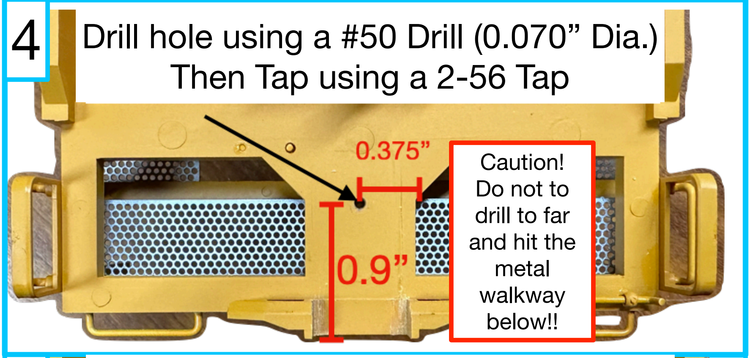
3



Confirm fitment by using the lid as a guide.

4

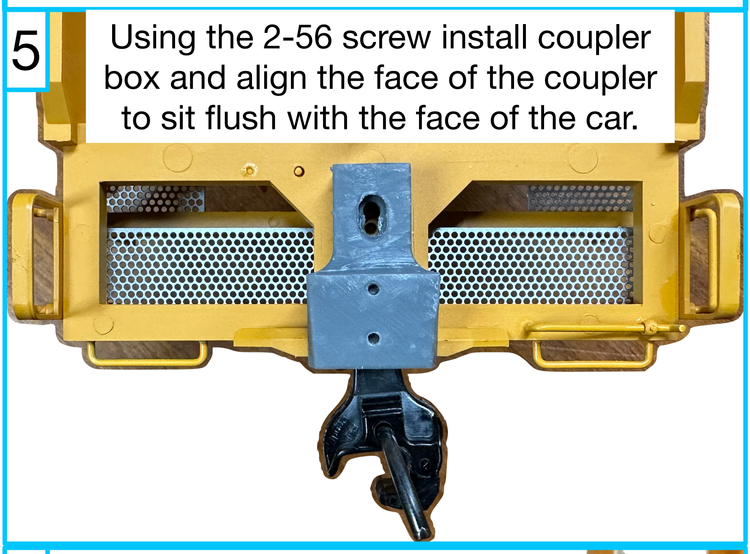
Drill hole using a #50 Drill (0.070” Dia.)
Then Tap using a 2-56 Tap



Caution!
Do not to drill to far and hit the metal walkway below!!

5

Using the 2-56 screw install coupler box and align the face of the coupler to sit flush with the face of the car.



6

Confirm Kadee Alignment and done!