# USA Trains Streamliner Passenger Car CamPac BoxTM Install Guide

by Ted Doskaris, December 19, 2020

USA Trains Streamliner cars include the RPO, Baggage, Combine, Coach, Sleeper, Diner, and Observation. (As of this writing, a CamPac Box<sub>III</sub> is not verified /applicable for mounting on the end of the observation car).

Operation of these car types equipped with the CamPac Box is recommended on 10 foot diameter track curves or greater; however, it's possible for operation on 8 foot curves, but cars' grab irons can touch, particularly when backing up a train. Layouts with "S" bends must have a straight track between diverging paths about the length or more of this car.





CamPac Box<sup>TM</sup> fitted with Kadee centerset coupler to be inserted within factory metal bracket.

CamPac Box™ fitted with coupler from Kadee 907 kit inserted within pedestal



Factory Pedestal

CamPac Boxes fitted with Kadee\* centerset knuckle coupler from the 907 kit uses the factory "U" shaped cast metal bracket (pedestal) but is "floated" within it in place of the factory box which fastens on top. The box is

adjustable for coupler alignment – best using the Kadee 980 coupler height gauge which the installer should obtain.

First, the factory coupler assembles are to be removed. The assembly mounted on the vestibule end having doors and fold down steps is a bit more challenging owing to the confines of the spring apparatus, so this will be exemplified.

## See "how to" details on following sheets

\*Kadee is a registered trademark of Kadee Quality Products Co., White City, Oregon, USA.





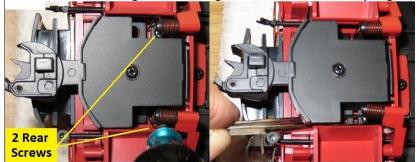
CamPac spring plate to be placed within mounting pad

Screws to adjust coupler alignment with Kadee gauge

Example Vestibule End Factory Coupler Assembly Shown (*Car/s at plain ends is less obstructed*) If too awkward to remove whole assembly, first remove coupler box subassembly from its bracket, and then remove screws at bracket feet Remove Factory Coupler Assemblies



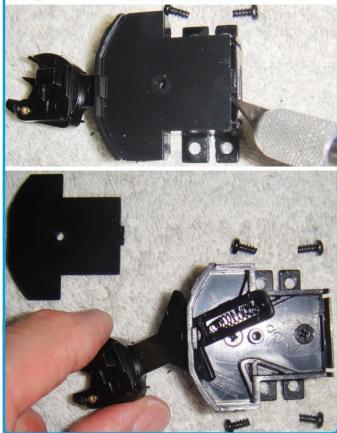
To remove screws at bracket feet, a narrow shank Phillips screwdriver is needed with it being held at an angle for screws under the springs



Screws are lifted free with tweezers, and then push spring stems away from coupler box assy



Remove Factory Box from Bracket (Bracket will be used with CamPac Box) Remove small center screw that retains lid to box, and then pry away back of lid to disengage tab from rear slot to remove it, and then withdraw the coupler and its spring from the box. (Spring may separate & fly out!)





### **Car Preparation**

Diaphragm needs to be trimmed

Trim about 0.100 inch from bottom

The second flute typically needs to be trimmed, too

for coupler clearance

Two things need to be done to the car before mounting CamPac Boxes. FIRST, the diaphragm flutes will need to be

trimmed so the Kadee knuckle coupler will not interfere - illustrated on the right.

SECOND, the car's mounting pad on the end that does <u>not</u> have fold down steps (plain end) should have its pad slope corrected – as illustrated below.  $\Pi$ 





Note: Car types that are plain on both ends (no vestibule) include the RPO and Baggage car (need 2 spacers per car). Car types that have one plain end include the Combine, Coach, Diner and Observation car (need 1 spacer per car). Advisory: It's recommended specifying the car type when ordering CamPac kit so correct quantity spacers are supplied.

#### **CamPac Box Preparation & Spring Plate**

Install Coupler, Springs and Lid from Kadee\* 907 kit in CamPac Box

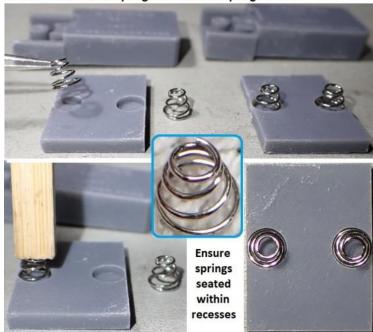




e is a registered trademark of Kadee Quality Products Co., White City, Oregon, USA.

Viewable areas of the assembled box can be pre painted to match a car's livery before installing it.





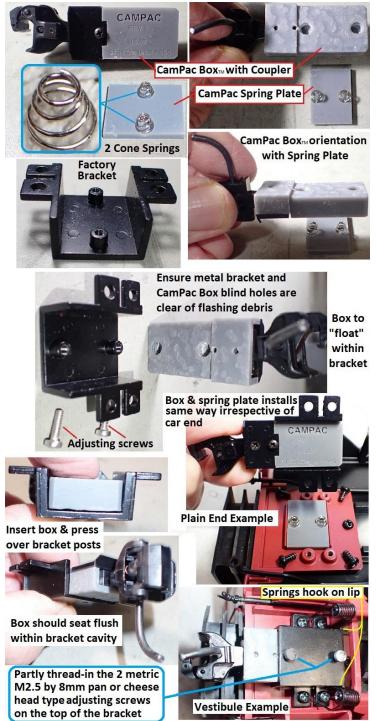
Seat spring plate assembly within the car's chassis pad rib confines:





#### CamPac Box™ Installation & Adjustment

The assembled box is oriented and inserted into the factory bracket, then fastened to the car's chassis - illustrated below



**Note**: Because the Kadee coupler does not pull out like the USA Trains spring loaded coupler, car spacing is comparatively reduced during operation of the car in a train.

Adjusting coupler alignment with Kadee 980 Gauge Put car on track on table so when pushed its end overhangs in the air



Example Method: Start with screws backed out just enough so not to change the box/coupler attitude. (The conical springs should force the box in the lowest position from the track.) Adjusting in both screws can raise the box. Adjusting in the screw closest to the truck will tilt the coupler lower to the track. Likewise, adjusting in the screw near the car's end will tilt the coupler upward. A combination of adjustments will serve to align the coupler with the Kadee gauge. Ideally, coupler's shank is to be horizontal with coupler at correct height. For a given adjustment, slide the car back on the track with the Kadee gauge placed on the track to check results. Repeat as needed.